rousseau

STORAGE SYSTEM

FOR PUNCHING TOOLS



TABLE OF CONTENTS

TABLE OF CONTENTS 2

Legend 3

STORAGE FOR PUNCHING TOOLS 4

R CABINETS FOR PUNCHING TOOLS 5

- 32"H - Drawers for punching tools . . . 5
- 36"H - Drawers for punching tools . . . 6
- 40"H - Drawers for punching tools . . . 7
- 46"H - Drawers for punching tools . . . 8
- 60"H - Drawers for punching tools . . . 9

R MOBILE CABINETS FOR PUNCHING TOOLS 10

- 37 ½"H - Drawers for punching tools . . . 10
- 41 ½"H - Drawers for punching tools . . . 11

PRECONFIGURED DRAWER LAYOUTS 12

- 30"W × 27"D drawers . . . 13
- 36"W × 27"D drawers . . . 14

STORAGE RACKS AND CABINET TOPS 15

- Punching tool storage racks . . . 15
- Types of tops . . . 15

MULTITEK CARTS 16

- Material Handling Cart . . . 16
- Preparation and Control Station . . . 16

STATIONARY CABINETS 17

- Heavy-Duty Cabinets . . . 17
- Heavy-Duty Multi-Drawer Cabinet . . . 17

MOBILE CABINETS 18

- Heavy-Duty Toolbox . . . 18
- Heavy-Duty Multi-Drawer Toolbox . . . 18

WORKSTATION SYSTEM 19

- Maintenance Station . . . 19
- Workstation with Painted Steel Edges . . . 19
- Mobile Workbench . . . 19

THIS BROCHURE FEATURES OUR MOST POPULAR MODELS. CONTACT US TO FULLY EXPLORE A WORLD OF POSSIBILITIES.

LEGEND

You will find various icons throughout this document. Here are their meanings:

 Width

 Depth

 Height

 Capacity

 Storage Tray Width

 Tool Family

 RF31 Drawers

 Subdivided Drawers

 Drawers with Storage Trays

 Storage Trays

 Drawer Bank

 Multi-Drawer Banks

 Upper Bank

 Left Bank

 Right Bank

 Roll-Out Shelves

 Casters

 Laminated Wood Surfaces

 Stainless Steel Surfaces

 Painted Steel Surfaces

 Painted Steel Surfaces With Rubber Mat

 True One-Drawer-at-a-Time System

 Integrated Lock-In Mechanism

 Central Lock

 L3 Lock

 Quantity

 Max Number of Punches

 Max Number of Dies

 MultiTek Shelves

 Number of MultiTek Shelves

Tool dimensions



STORAGE FOR PUNCHING TOOLS

Rousseau's storage system for punching tools has been specially designed to provide efficient and organized storage for type A, B, C, D and E (thick turret) tools.

Whether you need to store your tools close to your machines, transport them for maintaining them (sharpening and lubrication), inspect them before using them, or perform quality control on manufactured parts, we have a solution for you.

To optimize and increase the density of your tool storage, we recommend three solutions depending on the type of punch and die you use.

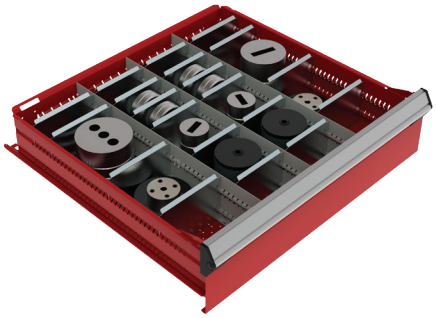
LIFETIME WARRANTY
The Rousseau drawer rolling mechanism is covered by a lifetime warranty.



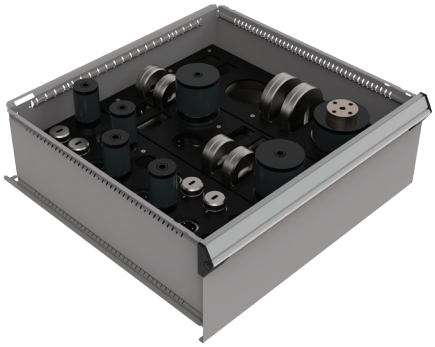
STORAGE TYPE	TOOL POSITION	TOOLS ASSEMBLED
Storage trays	Tools lie flat	Assembled or non-assembled
Partitions and dividers	Tools upright	Non-assembled
Punching tool racks	Dies lie flat or upright and punches are upright[1]	Non-assembled but grouped together



A B



C D E



A B C D E

NOTE: [1] See page 15, for more details.

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. See pages 12-14.

To visualize the drawer interiors included in preconfigured models (1 to 8), see pages 12-14.

To add a top, see page 15.



400lb

32" HIGH







30"	27"	32"	N5PADG-3001L3
36"			N5PAEG-3001L3

4"	1			
4"	1	A	1	5
4"	1	A B	2	6
7"	2	C D E	4	8

30"	27"	32"	N5PADG-3002L3
36"			N5PAEG-3002L3

11"	1			
4"	1	A	1	5
4"	1	B	3	7
7"	1	C D E	4	8

30"	27"	32"	N5PADG-3003L3
36"			N5PAEG-3003L3

4"	1			
11"	1			
4"	1	A B	2	6
7"	1	C D E	4	8

36" HIGH



30"	27"	36"	N5PADG-3401L3
36"			N5PAEG-3401L3

4"	1	

4"	1	A	1	5
4"	1	A/B	2	6
4"	1	B	3	7

7"	2	C		
		D	4	8
		E		



30"	27"	36"	N5PADG-3402L3
36"			N5PAEG-3402L3

3"	1	
10"	1	

3"	2	A	1	5
4"	1	B	3	7

7"	1	C		
		D	4	8
		E		



30"	27"	36"	N5PADG-3403L3
36"			N5PAEG-3403L3

3"	1	
10"	2	

3"	1	A	1	5
4"	1	B	3	7

40" HIGH



30"	27"	40"	N5PADG-3801L3
36"			N5PAEG-3801L3

3"	1			
3"	3	A	1	5
4"	2	B	3	7
7"	2	C		
		D	4	8
		E		



30"	27"	40"	N5PADG-3802L3
36"			N5PAEG-3802L3

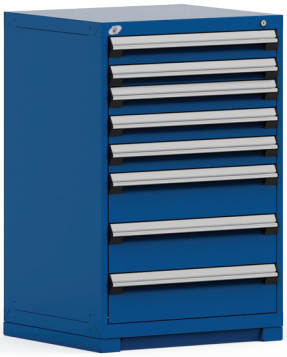
3"	1			
10"	1			
3"	2	A	1	5
4"	2	B	3	7
7"	1	C		
		D	4	8
		E		



30"	27"	40"	N5PADG-3803L3
36"			N5PAEG-3803L3

10"	2			
3"	1	A	1	5
4"	1	B	3	7
7"	1	C		
		D	4	8
		E		

46" HIGH



30"	27"	40"	N5PADG-4401L3
36"			N5PAEG-4401L3

4"	1	

3"	1	A	1	5
4"	1	A	1	5
4"	2	B	3	7

7"	3	C		
		D	4	8
		E		



30"	27"	40"	N5PADG-4402L3
36"			N5PAEG-4402L3

4"	1	
10"	1	

4"	1	A	1	5
4"	1	A/B	2	6
4"	1	B	3	7

7"	2	C		
		D	4	8
		E		



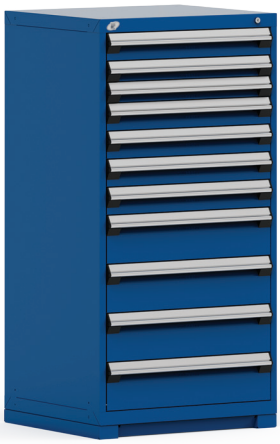
30"	27"	40"	N5PADG-4403L3
36"			N5PAEG-4403L3

3"	1	
10"	2	

3"	2	A	1	5
4"	1	B	3	7

7"	1	C		
		D	4	8
		E		

60" HIGH



30"	27"	40"	N5PADG-5801L3
36"			N5PAEG-5801L3

4"	1	

3"	2	A	1	5
4"	1	A	1	5
4"	3	B	3	7

7"	4	C		
		D	4	8
		E		

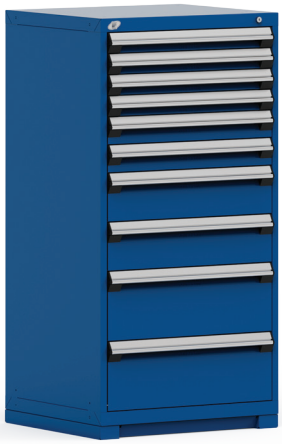


30"	27"	40"	N5PADG-5802L3
36"			N5PAEG-5802L3

4"	1	
10"	1	

3"	1	A	1	5
4"	1	A	1	5
4"	1	A/B	2	6
4"	2	B	3	7

7"	3	C		
		D	4	8
		E		



30"	27"	40"	N5PADG-5803L3
36"			N5PAEG-5803L3

3"	1	
10"	2	

3"	3	A	1	5
4"	2	B	3	7

7"	2	C		
		D	4	8
		E		

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. See pages 12 to 14.

To visualize the drawer interiors included in preconfigured models (1 to 8), See pages 12 to 14.

All cabinets are fitted with safety mechanisms:

- True One-Drawer-at-a-Time: Prevents multiple drawers from opening at the same time to ensure the cabinet's stability and users' safety
- Integrated Lock-In Mechanism: Prevents the drawer from opening on its own when the cabinet is moved

To add a top, see page 15.



37 ½" HIGH



30"	27"	37 ½"	N5PBDG-3001L3A
36"			N5PBEG-3001L3A

4"	1	

4"	1	A	1	5
4"	1	B	3	7

7"	2	C	4	8
		D		
		E		



30"	27"	37 ½"	N5PBDG-3002L3A
36"			N5PBEG-3002L3A

11"	1	

4"	1	A	1	5
4"	1	B	3	7

7"	1	C	4	8
		D		
		E		



30"	27"	37 ½"	N5PBDG-3003L3A
36"			N5PBEG-3003L3A

4"	1	
11"	1	

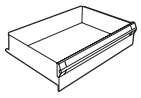
4"	1	A	2	6
		B		

7"	1	C	4	8
		D		
		E		

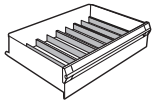
41 ½" HIGH



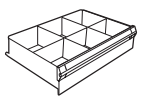
30"	27"	41½"	N5PBDG-3401L3A
36"			N5PBEG-3401L3A



4"	1



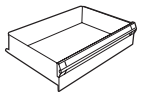
4"	1	A	1 5
4"	1	A B	2 6
4"	1	B	3 7



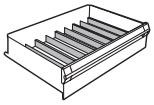
7"	2	C	
		D	4 8
		E	



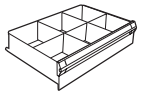
30"	27"	41½"	N5PBDG-3402L3A
36"			N5PBEG-3402L3A



3"	1
10"	1



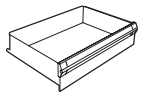
3"	2	A	1 5
4"	1	B	3 7



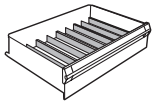
7"	1	C	
		D	4 8
		E	



30"	27"	41½"	N5PBDG-3403L3A
36"			N5PBEG-3403L3A



3"	1
10"	2



3"	1	A	1 5
4"	1	B	3 7

PRECONFIGURED DRAWER LAYOUTS

The drawer interior layouts included in the preconfigured cabinet models on pages 5 to 11 are labeled ❶ to ❽.

Other drawer layouts as shown on pages 13 and 14 can also be chosen.

MODEL ORDERS MUST BE COMPLETED AS FOLLOWS:

00 for subdividing only
51 for a subdivided drawer

e.g., R__EG-A042604__

Locking mechanism:

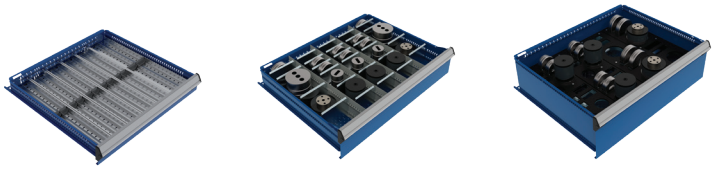
L3: Lock on the drawer

A: Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)

L3A: Lock on the drawer and Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)

e.g., R51EG-TW1604A

For a 36"W × 27"D subdivided drawer and Integrated Lock-In Mechanism.



IMPORTANT

1.64"W storage trays can only store type A tools.

2.64"W storage trays can store type A and type B tools.

IMPORTANT

Models with partitions and dividers are designed to store disassembled tools. We do not recommend storing assembled tools in them.

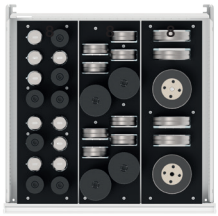
IMPORTANT

The quantities shown in the models with storage trays or with partitions and dividers are for illustrative purposes only. The number of punches and dies stored will vary based on the client's specific situation.



30"W × 27"D DRAWERS

PUNCH AND DIE RACKS



30"	27"	9"	N00DG-P0100
		10"	N51DG-P0110__
		11"	N51DG-P0111__

	MAX	MAX
B	4	12
C	4	8
D	2	4



30"	27"	9"	N00DG-P0200
		10"	N51DG-P0210__
		11"	N51DG-P0211__

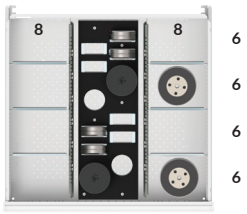
	MAX	MAX
C	12	24



30"	27"	9"	N00DG-P0300
		10"	N51DG-P0310__
		11"	N51DG-P0311__

	MAX	MAX
C	4	8
D	2	4
E	2	4

RACKS AND DIVIDERS

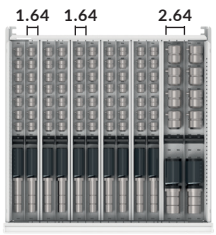


30"	27"	9"	N00DG-P0400
		10"	N51DG-P0410__
		11"	N51DG-P0411__

	MAX	MAX
C	4	8
CDE	8	

STORAGE TRAYS

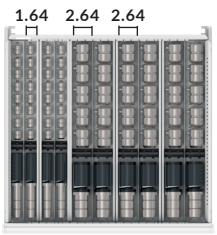
1



30"	27"	3"	R__DG-TW1203__
30"	27"	4"	R__DG-TW1204__

	MAX	MAX
A	12	60

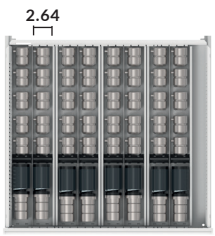
2



30"	27"	4"	R__DG-TW1004__

	MAX	MAX
A	4	20
B	6	18

3

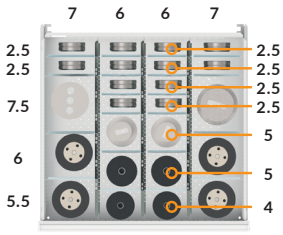


30"	27"	4	R__DG-TW0804__

	MAX	MAX
B	8	24

PARTITIONS AND DIVIDERS

4

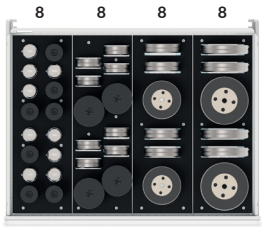


30"	27"	7"	N__DG-A032007__

	MAX	MAX
CDE	12	12

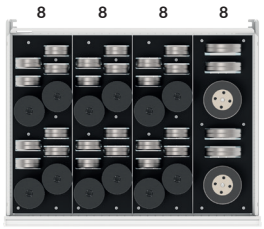
36"W × 27"D DRAWERS

PUNCH AND DIE RACKS



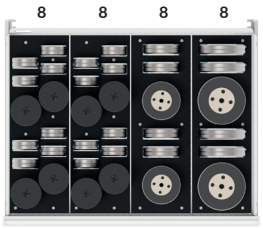
36"	27"	9"	N00EG-P0100
		10"	N51EG-P0110__
		11"	N51EG-P0111__

	MAX	MAX
B	4	12
C	4	8
D	2	4
E	2	4



36"	27"	9"	N00EG-P0200
		10"	N51EG-P0210__
		11"	N51EG-P0211__

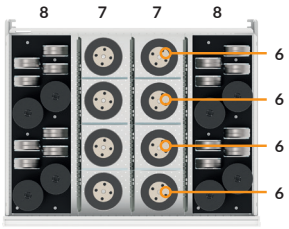
	MAX	MAX
C	12	24
D	2	4



36"	27"	9"	N00EG-P0300
		10"	N51EG-P0310__
		11"	N51EG-P0311__

	MAX	MAX
C	8	16
D	2	4
E	2	4

RACKS AND DIVIDERS

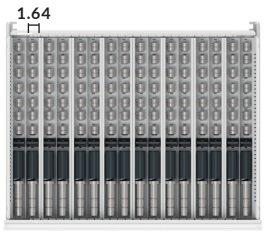


36"	27"	9"	N00EG-P0400
		10"	N51EG-P0410__
		11"	N51EG-P0411__

	MAX	MAX
C	8	16
CDE	8	

STORAGE TRAYS

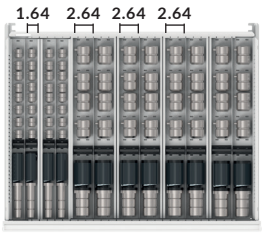
5



36"	27"	3"	R__EG-TW1603__
		4"	R__EG-TW1604__

	MAX	MAX
A	16	80

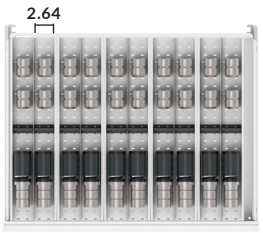
6



36"	27"	4"	R__EG-TW1204__

	MAX	MAX
A	4	20
B	8	24

7

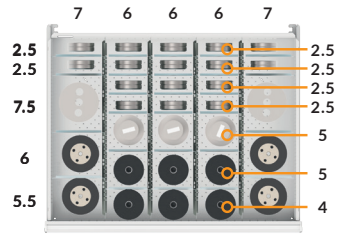


36"	27"	4"	R__EG-TW1004__

	MAX	MAX
B	10	30

PARTITIONS AND DIVIDERS

8



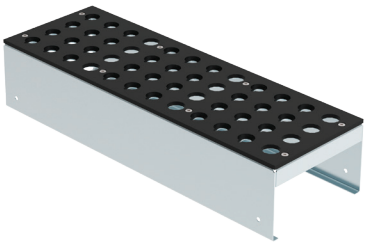
36"	27"	7"	N__EG-A042607__

	MAX	MAX
CDE	14	16

PUNCHING TOOL RACKS

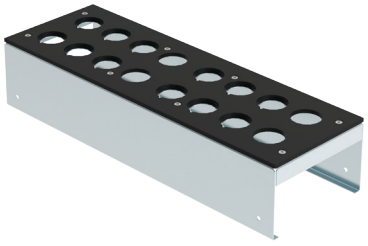
These tools racks are made of galvanized steel and protected with a ¼" thick durable PVC plate. Punches are supported by their shoulders and do not rest directly on the drawer bottom. The racks spread the load and prevent buckling of the drawer bottom.

- Trays A and B store 3 dies (lying flat) for every punch.
- Trays C, D and E store 2 dies (upright) for every punch.
- Versions C, D and E include a second level to stabilize the position of the tools.
- Recommended for maximum 36"W housings.
- Designed to be installed in a 10"H or 11"H (9" usable height) drawer.



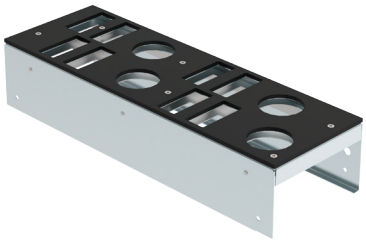
8"	27"	9"	A	NC83-082701

MAX	MAX
12	36



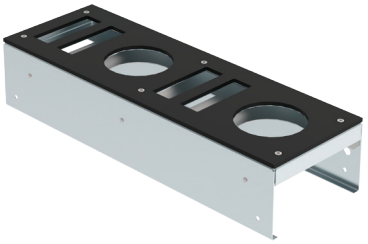
8"	27"	9"	B	NC83-082702

MAX	MAX
4	12



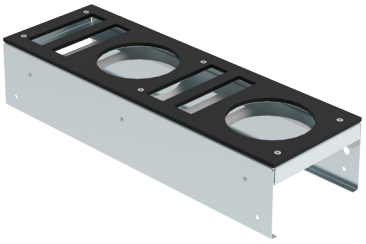
8"	27"	9"	C	NC83-082703

MAX	MAX
4	8



8"	27"	9"	D	NC83-082704

MAX	MAX
2	4



8"	27"	9"	E	NC83-082705

MAX	MAX
2	4

TYPE OF TOP







		PAINTED STEEL WITH RUBBER MAT	LAMINATED HARDWOOD	STAINLESS STEEL*	STAINLESS STEEL WITH MARINE EDGE**	PAINTED STEEL
30"	27"	RC32-3027-01	WS14-3027A	RC35-3027-__	RC35-3027-__M	RC37-3027
36"	27"	RC32-3627-01	WS14-3627A	RC35-3627-__	RC35-3627-__M	RC37-3627

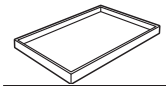
NOTES: * To order a 12ga top, add 12 to the product number. Leave the number as is for a 16ga top.

** To order, specify the steel gauge required, 12ga or 16ga.



MATERIAL HANDLING CART

36"	24"	42"	RV-VM4200K109



2"	2
3"	2



5"

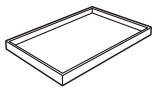
- For moving parts and tools over long distances
- Sold non-assembled



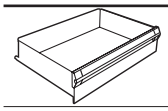
PREPARATION AND CONTROL STATION

31"	21"	54"	NRVP-NH4201L3B





3"	1



4"	1

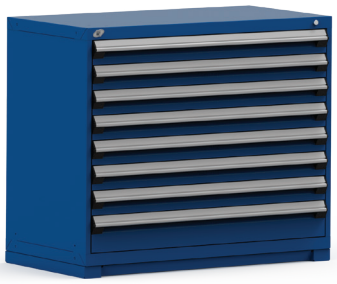


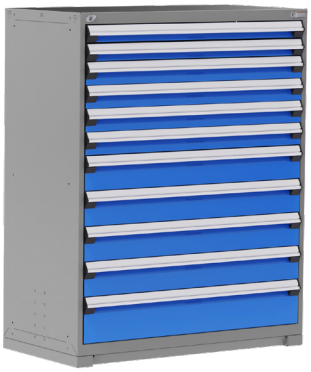
5"

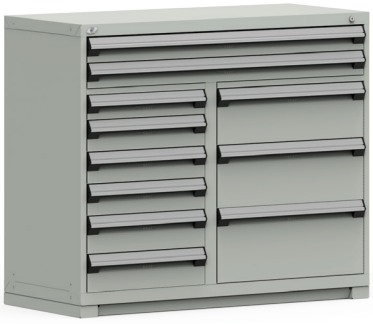
- Includes utility panels, a document holder, a plastic bin rail and a screwdriver rack
- The top shelf with protective polycarbonate top acts as a work surface
- Sold assembled

Rousseau's modular cabinets boast a heavy-duty and distinctive design that is ideal for all environments. They are market-leading products thanks to the wide range of dimensions and accessories available, their modular design and, above all, their durability. The drawers have a load capacity of 400lb. each and can be opened to full extension.

LIFETIME WARRANTY
The Rousseau drawer rolling mechanism is covered by a lifetime warranty.

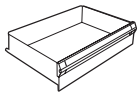






HEAVY-DUTY CABINET

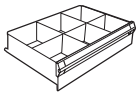
48"	24"	40"	R5PHE-3806



4"	7	400lb
6"	1	

HEAVY-DUTY CABINET

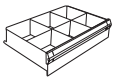
48"	24"	60"	R5AHE-5803



3"	2	400lb
4"	4	
6"	4	
8"	1	

HEAVY-DUTY MULTI-DRAWER CABINET

54"	24"	46"	R5KJE-4403



54"		4"	2	400lb
24"		4"	1	
		5"	3	
		6"	2	
30"		9"	1	
		10"	1	
		12"	1	



MOBILE CABINETS

Rousseau's R Mobile Cabinet is one of the safest and most secure on the market. The integrated lock-in mechanism activates with just one hand. With a simple upward movement with just one hand on one of the drawer's ergonomic handles, the drawer opens with incredible ease.

Fitted with high-quality, resistant casters, it has been designed for intensive use in harsh work environments.

LIFETIME WARRANTY
The Rousseau drawer rolling mechanism is covered by a lifetime warranty.



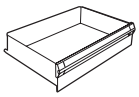




HEAVY-DUTY TOOLBOX

36"	24"	39 ½"	R5BEE-3010





3"	1
4"	3
5"	1
6"	1

400lb

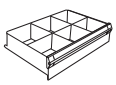


6"

HEAVY-DUTY TOOLBOX

60"	24"	39 ½"	R5GKE-3017





60"	3"	1	400lb
	6"	1	
24"	3"	1	
	4"	1	
	9"	1	
36"	3"	1	
	4"	2	
	5"	1	



6"

HEAVY-DUTY MULTI-DRAWER TOOLBOX

48"	24"	37 ½"	R5GHE-3025



48"	4"	1	400lb
18"	3"	4	
	4"	1	
	5"	1	
30"	3"	4	
	9"	1	



6"

WORKSTATION SYSTEM

We have the perfect customized solution whether you are looking for basic stationary or mobile workstations with or without storage space, or a more comprehensive workstation with multiple accessories.

You will love the versatility of our workstations and their ability to evolve along with your business needs by simply adding accessories, such as LED lights, riser shelves, power feed panels, 5S panels and various holders. With multiple dimension combinations to choose from, you can create a completely customized space that meets the highest standards for ergonomics, safety and security.



MAINTENANCE STATION

60"	30"	82"	LC2008C






	18"	21"	3"	2	100lb
			6"	1	
			12"	1	

- Includes 1 LED light, 1 power outlet channel, 1 utility panel, 10 hooks and 2 tiltable shelves



WORKSTATION WITH PAINTED STEEL EDGES

60"	30"	37"	WSA2020



- Includes a painted steel shelf and stringer
- Ideal for daily tasks like handling of parts and punching tools



MOBILE WORKBENCH

60"	30"	35 ½"	WSW1031



	4"	440lb

- For moving your workbench near to punching stations

rousseau

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Edmonton, AB, T6B 2P7
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TF: 1 (800) 580-1089

STANDARD COLORS

Colors may vary slightly from those shown.

Avalanche Blue **055**	Everest Blue **051**	Classic Blue **052**	Midnight Blue **057**	Glossy Sapphire Blue **560**	Glossy EverGreen **1025**	Black **091**
Beige **041**	Frost White **061**	Light Gray **071**	Modern Gray **745**	Charcoal Gray **072**	Glossy Carbon Black **741**	White **616**
Sienna Orange **085**	Flame Red **081**	Glossy Carmine Red **806**	Glossy Cranberry Red **815**	Glossy Yellow **208**	Glossy Black **902**	

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